| Work Órde<br>Aonday, August                 |                               | <b>522</b><br>7:06 PM ()           | LUÉ                |                   |                                  |                 |        |           |              |                          |               |               |                  | Page 1         |
|---|-------------------------------|------------------------------------|--------------------|-------------------|----------------------------------|-----------------|--------|-----------|--------------|--------------------------|---------------|---------------|------------------|----------------|
| Revision ID: '                              | D206-642-41<br>Skidtube LH, E | 1BL                                |                    | A                 | ccept                            |                 |        |           |              |                          | Setup         | Start<br>Stop |                  |                |
| Start Date:<br>Required Date:<br>Reference: | 9/13/2010<br>9/28/2010        | Start Qty: 1.00<br>Req'd Qty: 1.00 |                    |                   |                                  | Cust I<br>Custo | tem ID | <b>):</b> |              |                          |               |               | -                |                |
| Approvals:                                  | Process Pla                   | n: MF                              |                    | 0-8-30            | Tooling: SPC (Y/N):              |                 |        | e:        |              |                          | Run           | Start<br>Stop |                  |                |
| Sequence ID/<br>Work Center II              |                               | Operation<br>Description           |                    |                   | Set Up/<br>Run Hours             | Tool            | ID     | Tool #    | Plan<br>Code | Acce <sub>l</sub><br>Qty | pt Rej<br>Qty |               | Reject<br>Number | Insp.<br>Stamp |
| Draw Nbr                                    | Rev                           | ision Nbr                          |                    |                   |                                  |                 |        |           |              |                          |               | 4             |                  |                |
| DC Document Control                         |                               | DOCUMENT CONT  Memo  Photocop      |                    | eate labels per F | 0.00<br>0.00<br>PPP D206-642-411 | CHG006          | (0/a   | 1/28      | ,            | *                        | Lox           | BG            | 10 -             | 9-22           |
| 110<br>Packaging<br>Packaging               |                               | Pick Kit  Memo                     |                    |                   | 0.00                             |                 |        |           |              |                          | rulq          | /23           | S                | - <del></del>  |
| 120<br>QC<br>Quality Control                |                               | QC4- 100% Inspect I                | cits for completen | ess               | 0.00                             | , 10/05/0       | ઇ      |           |              | G                        | <u>_</u>      |               |                  |                |
|   |                               |                                    |                    | <i>{</i>          | 3(                               | وا 4            | 15     | 9         |              |                          |               |               |                  |                |

|         | -    |                   |                      |                              |                        |         |                                       |                                       | •                        |  |  |
|---------|------|-------------------|----------------------|------------------------------|------------------------|---------|---------------------------------------|---------------------------------------|--------------------------|--|--|
| W/O:    |      |                   | WO                   | RK ORDER CHANGI              | ES                     |         | · · · · · · · · · · · · · · · · · · · |                                       | ,                        |  |  |
| DATE    | STEP | PRO               | OCEDURE CHAI         | NGE                          | Ву                     | Date    | Qty                                   | Approval Chief Eng / Prod Mgr         | Approval<br>QC Inspector |  |  |
| ı       |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
| Part No |      | PAR #:            | Fault Cate           | jory:                        | NCR: Yes No DQA: Date: |         |                                       |                                       |                          |  |  |
|         | Re   | esolution:        | Disposition          | l:                           | QA: N/C C              | losed:  |                                       | Date: _                               |                          |  |  |
| NCR:    |      | WORK ORDE         | R NON-CONFORMA       | NCE (NCI                     | ٦)                     |         |                                       | · · · · · · · · · · · · · · · · · · · |                          |  |  |
| DATE    | STEP | Description of NC |                      | Corrective Action Section    |                        | Verific | cation                                | Approval                              | Approval                 |  |  |
| DATE    | SIEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign<br>Date           | & Sect  | ion C                                 | Chief Eng                             | QC Inspector             |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       | :                                     |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |
|         |      |                   |                      |                              |                        |         |                                       |                                       |                          |  |  |

#### Work Order ID 61622

Monday, August 30, 2010 2:37:06 PM



Page 2

Item ID:

D206-642-411BL

Accept

Date:

Date:

Setup Start

Stop

Start

Stop



**Revision ID:** 

₹.

**Item Name:** 

Skidtube LH, Blue

**Start Date:** 

Required Date: 9/28/2010

9/13/2010 Start Qty: 1.00

**Req'd Qty:** 1.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date: Tooling:

SPC (Y/N):

0.00

Set Up/

**Run Hours** 

Tool ID

Tool # Plan

Code

Accept

Reject

Reject Insp. Number Stamp

130

Sequence ID/

**Work Center ID** 

Packaging Packaging

Memo

Operation

Packaging

Description

0.00

Identify and pack for shipping as per PPP D206-642-411

Location:

QC: Date:

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

10/09/28. Mg-9-38

Qty Qty

Run

| W/O:    |          |                   | W                    | ORK ORDER CHANG              | ES             | •         |       |                                     | `                        |
|---------|----------|-------------------|----------------------|------------------------------|----------------|-----------|-------|-------------------------------------|--------------------------|
| DATE    | STEP     | PRO               | OCEDURE CH           | ANGE                         | Ву             | Date      | Qty   | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     | ·                        |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
| Part No | :        | PAR #:            | Fault Cate           | egory:                       | NCR: Yes       | No DQA    | :     | Date:                               |                          |
|         |          | esolution:        |                      |                              |                |           |       |                                     |                          |
| NCR:    |          | \                 | WORK ORE             | DER NON-CONFORMA             | ANCE (NCR      | )         |       |                                     |                          |
| DATE    | STEP     | Description of NC |                      | Corrective Action Section    |                | Verifica  | ation | Approval                            | Approval                 |
|         | J        | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C |       | Chief Eng                           | QC Inspector             |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         | <u> </u> |                   |                      |                              |                |           | ~.    |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |
|         |          |                   |                      |                              |                |           | !     |                                     |                          |
|         |          |                   |                      |                              |                |           |       |                                     |                          |

# Picklist Print

Monday, August 30, 2010 2:37:05 PM

Work Order ID: 61622

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



**Start Date:** 9/13/2010

Start Qty: 1.00

Required Date: 9/28/2010

Page 1

Required Qty: 1.00

#### Comments:

|     | omponent Item ID/<br>em Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued  | Date<br>Issued | Status |
|-----|------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|----------------|----------------|--------|
| .   | N3-41A                       |                        | Purchased     | No          |                     |                  |                 | Each               | 260.0000       | 8           | <sup>18</sup> ← |                | L              |        |
|     |                              |                        |               |             | Location            | <u>n</u>         | Loc             | <u>Oty</u>         | Loc Code       |             |                 |                |                |        |
|     |                              |                        |               |             | ST354               |                  |                 | 260                |                |             |                 |                |                |        |
|     |                              |                        |               |             |                     | 112431           |                 | 1                  |                | _           |                 | _              |                |        |
|     |                              |                        |               |             |                     | 114382           |                 | 9                  |                | _           |                 | - 2.           |                |        |
|     |                              |                        |               |             |                     | 114522           |                 | 50                 |                | <u> </u>    | M/145.          | 12/19          |                |        |
|     |                              |                        |               |             |                     | 114941           |                 | 200                |                | _           | MITY            | 99115          | ص              | _      |
| A   | N4-6A '                      |                        | Purchased     | No          |                     |                  |                 | Each               | 1,423.000      |             | 12              | / /            |                |        |
|     |                              |                        |               |             |                     |                  |                 | •                  |                |             |                 |                |                |        |
| E   | olt                          |                        |               |             | Locatio             | <u>n</u>         | Loc             | Qty                | Loc Code       |             |                 |                |                |        |
|     |                              |                        |               |             | ST356               |                  |                 | 1423               |                |             |                 | _              |                |        |
|     |                              |                        |               |             |                     | 112933           |                 | 96                 |                | _           |                 |                |                |        |
|     |                              |                        |               |             |                     | 113149           |                 | 24                 |                | _           |                 | _              |                |        |
|     |                              |                        |               |             |                     | 114523           |                 | 2                  |                | _           |                 | _              |                |        |
|     |                              |                        |               |             |                     | 114615           |                 | 1                  |                | -           | A A             | <del>.</del> 1 |                |        |
|     |                              |                        |               |             |                     | 114941           |                 | 500                |                | -           | 14/147          | 41             |                |        |
|     |                              |                        |               |             |                     | 115108           |                 | 300                |                | _           |                 | _              |                |        |
|     | •                            |                        |               |             |                     | 115457           |                 | 500                |                | -           | <u> </u>        |                |                |        |
| . A | N4C5A                        |                        | Purchased     | No          |                     |                  |                 | Each               | 500.0000       | I .         | 1               |                | 12             |        |
| إح  |                              |                        |               |             |                     |                  |                 |                    |                |             | v173 3          | 9              | L              | ·      |
| t.  | OLT                          | ,                      |               |             | <u>Locatio</u>      | <u>n</u>         | Loc             | <u>Oty</u>         | Loc Code       | /           | 11/2.           | 142            |                |        |
|     |                              |                        |               |             | ST346               |                  |                 | 500                |                | _           |                 |                |                |        |
|     |                              |                        |               |             |                     | 110552           |                 | 9                  |                | _           |                 |                |                |        |
|     |                              |                        |               |             |                     | 112243           |                 | 491                |                | -           | 1611'           | <del></del>    |                |        |

| W/O:    |                                  |                   | W                         | ORK ORDER CHANG              | GES |    |          |      |                               |                          |  |  |
|---------|----------------------------------|-------------------|---------------------------|------------------------------|-----|----|----------|------|-------------------------------|--------------------------|--|--|
| DATE    | STEP                             | PRO               | OCEDURE CH                | ANGE                         |     | Ву | Date     | Qty  | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
| <u></u> |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
| Part No | •                                | PAR #:            | egory:                    | NCR: Yes No DQA: Date:       |     |    |          |      |                               |                          |  |  |
|         |                                  | esolution:        |                           |                              |     |    |          |      |                               |                          |  |  |
| NCR:    | WORK ORDER NON-CONFORMANCE (NCR) |                   |                           |                              |     |    | <b>)</b> |      |                               |                          |  |  |
| DATE    | STEP                             | Description of NC | Corrective Action Section |                              |     |    | Verifica | tion | Approvai                      | Approval                 |  |  |
| DATE    | SIEP                             | Section A         | Initial<br>Chief Eng      | Action Description Chief Eng |     |    |          | С    | Chief Eng                     | QC Inspector             |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
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|         | 1                                |                   |                           |                              |     |    |          |      |                               | No.                      |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |
|         |                                  |                   |                           |                              |     |    |          |      |                               |                          |  |  |

7

Monday, August 30, 2010 2:37:05 PM

Work Order ID: 61622

Parent Item:

D206-642-411BL

Parent Item Name: Skidtube LH, Blue



**Start Date:** 9/13/2010

Required Date: 9/28/2010

Start Qty: 1.00

Required Qty: 1.00



Purchased

No

Each

146.0000

Loc Code

|          | AN5-12A |  |
|----------|---------|--|
| <u> </u> |         |  |
| 5        |         |  |

Bolt

Purchased

No

**Location** Loc Qty ST337 21 112314 115016 20 ST338 125

102.0000 Each

| _ | -       |
|---|---------|
| / | AN5-13A |
|   |         |
| O |         |
|   | Rolt    |

Purchased

No

Loc Qty Loc Code 102 102 Each

60.0000

| 4Ň960C416 | NAS1149C0463<br>R | Purchased |
|-----------|-------------------|-----------|

No

Location ST338 115316

112314

Location

ST338

Loc Oty

Loc Code

105.0000

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST346    | 105     |          |
| 100993   | 105     |          |

| Dail Ae | ospace | Ela               |  |                       |         |                |              |        |                                     |                          |
|---------|--------|-------------------|--|-----------------------|---------|----------------|--------------|--------|-------------------------------------|--------------------------|
| W/O:    |        |                   | W  | ORK ORDER CHANG       | GES     |                |              |        |                                     | ,                        |
| DATE    | STEP   | PRO               | OCEDURE CHA                                    | NGE                   |         | Ву             | Date         | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |        |                   |  |                       | ,       |                |              |        |                                     |                          |
|         |        |                   |  |                       |         |                |              |        |                                     |                          |
| Part No | ):     | PAR #:            | Fault Category:                                |                       |         | R: Yes         | No <b>DQ</b> | A:     | Date: _                             |                          |
|         | R      | esolution:        | Disposition                                    | n:                    | QA      | : N/C CI       | osed:        |        | Date:                               | <del></del>              |
| NCR:    |        | \                 | WORK ORD                                       | ER NON-CONFORM        | IANCE   | (NCR           | )            |        |                                     |                          |
| DATE    | OTED   | Description of NC |  | Corrective Action Sec | ction B | on B           |              | cation | Approval                            | Approval                 |
| DATE    | STEP   | Section A         | Initial Action Description Chief Eng Chief Eng |                       |         | Sign &<br>Date | i Section C  |        | Chief Eng                           | QC Inspector             |
|         |        |                   |  |                       |         |                |              |        |                                     |                          |
|         |        |                   |  |                       |         |                |              | - 1911 |                                     |                          |
|         |        |                   |  |                       |         |                |              |        |                                     |                          |
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|         |        | <b>\</b>          | 1  |                       |         | 1              |              |        | I                                   |                          |

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Monday, August 30, 2010 2:37:05 PM

| Work Order ID: 61622                      |             |   |   |          |            |                |             |                                |
|---|-------------|---|---|----------|------------|----------------|-------------|--------------------------------|
| Parent Item: D206-642-411BL               |             |   |   |          |            |                |             |                                |
| Parent Item Name: Skidtube LH, Blue       | 1 1881148 1 | <b>014    1811    182</b> 76    <b>0</b> 111    1886    <b>1</b> 111    <b>1111</b>    <b>111</b> 1    <b>1</b> | 510 <b>51</b> 110 51 110 1 <b>01 101 101 101 10</b> 1 <b>155)</b> |          | rt Date: ' | 9/13/2010      | _           | Date: 9/28/2010<br>d Qty: 1.00 |
| AN960JD10 NAS1149D0363J Purchased  Washer | No          |   | Each  | 6.0000   | 8          | * 8<br>_ M1/56 | 62L         | w/ghess!                       |
|   |             | <b>Location</b>   | Loc Qty   | Loc Code |            |                |             |                                |
|   |             | ST  | 6   | -        |            |                |             |                                |
| •   |             | 107715  | 6   |          |            |                | <del></del> |                                |
| AN960JD416 NAS1149D0463J Purchased        | No          |   | Each  | 0.0000   | 24         | 24             | _           |                                |
| Washer '                                  |             |   |   |          |            | M1150          | ¿22         | 10/9/225<br>10/9/238           |
| AN960JD516 NAS1149D0563J Purchased        | No          |   | Each  | 34.0000  | 8          | 8              |             |                                |
|   |             |   |   |          |            | M1147          | 42 /        | 10/9/238                       |
|   |             | Location  | Loc Oty   | Loc Code |            |                |             |                                |
|   |             | ST  | 34  |          |            |                |             |                                |
|   |             | 103694  | 18  |          |            |                | _           |                                |
|   |             | 107534  | 12  |          |            |                | _           |                                |
|   |             | 109287  | 4   |          |            |                | _           |                                |
| D206-642-441 Manufactured                 | No          |   | Each  | 6.0000   | 1          | (1)            | - 1         | 1.1                            |
| Replacement Skidtube                      |             |   |   |          |            | BU             | 420         | 1081985                        |
|   |             | <u>Location</u>   | Loc Qty   | Loc Code |            |                |             |                                |
|   |             | FG081   | 6   |          |            |                | _           |                                |
|   |             | 24739   | 1   |          |            |                | _           |                                |
|   |             | 30265   | 1   |          |            |                | <del></del> |                                |
|   |             | 30266   | 1   |          |            |                | _           |                                |
|   |             | 30940   | 1   |          |            |                | _           |                                |
|   |             | 31066<br>35469  | 1   |          |            |                | _           |                                |
|   |             | 33409   | i   |          |            |                | _           |                                |

| W/O:    |      |                   | W                           | ORK ORDER CHANG              | GES                   |        |              |       |                               | · ·                      |  |  |  |
|---------|------|-------------------|-----------------------------|------------------------------|-----------------------|--------|--------------|-------|-------------------------------|--------------------------|--|--|--|
| DATE    | STEP | PRO               | OCEDURE CHA                 | NGE                          |                       | Ву     | Date         | Qty   | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       | Frod Wgr                      |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         | ,    |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
| Part No | :    | PAR #:            | Fault Cate                  | gory:                        | NCI                   | R: Yes | No <b>DQ</b> | ٨:    | Date:                         |                          |  |  |  |
|         |      |                   |                             |                              | QA: N/C Closed: Date: |        |              |       |                               |                          |  |  |  |
| NCR:    |      |                   | WORK ORD                    | ORDER NON-CONFORMANCE (NCR)  |                       |        |              |       |                               |                          |  |  |  |
| DATE    | CTED | Description of NC | Corrective Action Section E |                              |                       |        | Verific      | ation | Approval<br>Chief Eng         | Approval                 |  |  |  |
| DATE    | STEP | Section A         | Initial<br>Chief Eng        | Action Description Chief Eng |                       |        |              | on C  |                               | QC Inspector             |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        | -            |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |
|         |      |                   |                             |                              |                       |        |              |       |                               |                          |  |  |  |

3

Monday, August 30, 2010 2:37:05 PM

Work Order ID: 61622

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



**Start Date:** 9/13/2010

**Required Date: 9/28/2010** 

Start Qty: 1.00

Required Qty: 1.00

D206-648-013

att:blue lug-D2652

Manufactured

Manufactured

Manufactured

No

No

No

Each

2.0000



H1003

Location Loc Code Loc Qty FG120 42315 47600

156.0000

Bushing

Location Loc Oty FG 44 31985 44 ST020 112 61197 112 Each

Each

553.0000

D2712 Set Screw

| Location |      | Loc Qty |
|----------|------|---------|
| FG       |      | 50      |
| 29       | 9962 | 50      |
| ST022    |      | 503     |
| 50       | )415 | 3       |
| . 61     | 331  | 500     |

Loc Code

Loc Code

| W/O:      |                |                      | WC                           | RK ORDER CHANG | ES                    |         |                 |                                     |                          |
|-----------|----------------|----------------------|------------------------------|----------------|-----------------------|---------|-----------------|-------------------------------------|--------------------------|
| DATE STEP |                | PR                   | OCEDURE CHAI                 | NGE            | Ву                    | Date    | Qty             | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
| Part No   | :              | PAR #:               | Fault Cated                  | gory:          | NCR: Yes              | No DQ   | A:              | Date:                               |                          |
|           |                |                      |                              |                | QA: N/C Closed: Date: |         |                 |                                     |                          |
| NCR:      |                |                      | WORK ORDE                    | R NON-CONFORMA | ANCE (NCF             | R)      |                 |                                     |                          |
| DATE      | STEP           | Description of NC    |                              |                | ion B                 | Verific | cation Approval |                                     | Approval                 |
|           | STEP Section A | Initial<br>Chief Eng | Action Description Chief Eng | Sign 8<br>Date | Secti                 | on C    | Chief Eng       | QC Inspector                        |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         | <u>.</u>        |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |
|           |                |                      |                              |                |                       |         |                 |                                     |                          |

| P | ï | b | lie | 1 | P | ri | n | ŕ |
|---|---|---|-----|---|---|----|---|---|
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| Work Order ID: 61622  Parent Item: D206-642-411BL  Parent Item Name: Skidtube LH, Blue |              |    |                 |         |                   | te: 9/13/2010 Required Date: 9/28/2010 |
|--|--------------|----|-----------------|---------|-------------------|--|
| D2932-1 Saddle LH Out, 206   | Manufactured | No |                 | Each    | Start Q<br>2.9000 | $1  j_1  \qquad \bigcap$               |
|  |              |    | <b>Location</b> | Loc Qty | Loc Code          |  |
|  |              |    | ST421           | 2       | <del></del>       |  |
|  |              |    | 45262           | 1       |                   |  |
|  |              |    | 53327           | 1       |                   |  |
| att: blue ,  |              |    |                 |         |                   |  |
| D2933-1 /  | Manufactured | No |                 | Each    | 5.0000            | 1 '1 C2/19 C                           |
|  |              |    | <b>Location</b> | Loc Qty | Loc Code          |  |
|  |              |    | ST421           | 2       |                   |  |
|  |              |    | 42978           | 1       |                   |  |
|  |              |    | 53328           | 1       |                   |  |
|  |              |    | ST428           | 3       |                   |  |
|  |              |    | 60904           | 3       |                   |  |
| att: blue , D2934  | Manufactured | No |                 | Each    | 44.0000           | 2 / 2                                  |
| Saddle Spacer  |              |    |                 |         |                   | 10/9/23 S                              |
|  |              |    | Location        | Loc Qty | Loc Code          | •                                      |
|  |              |    | FG              | 6       | <del></del>       |  |
|  |              |    | 31929           | 6       |                   |  |
|  |              |    | ST031           | 38      |                   |  |
|  |              |    | 59641           | 38      |                   | 7.                                     |
|  |              |    |                 |         |                   |  |

|                                       | •                      |           |                      |                              |                |                                     |   |           |              |
|---------------------------------------|------------------------|-----------|----------------------|------------------------------|----------------|-------------------------------------|---|-----------|--------------|
| W/O:                                  |                        |           | WO                   | RK ORDER CHANG               | ES             |                                     |   |           | •            |
| DATE                                  | STEP                   | PRO       | Ву                   | Date                         | Qty            | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector                |           |              |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |
| · · · · · · · · · · · · · · · · · · · |                        |           |                      |                              |                |                                     |   |           |              |
| Part No:                              |                        | PAR #:    | Fault Categ          | ory:                         | NCR: Yes       | No DQ                               | <b>A</b> :                              | _ Date: _ |              |
| Resolution:                           |                        |           | Disposition          | QA: N/C Closed:              |                |                                     | Date:                                   |           |              |
| NCR:                                  |                        |           | WORK ORDE            | R NON-CONFORMA               | NCE (NCF       | R)                                  |   |           |              |
| DATE                                  | STEP Description of NC |           |                      | Corrective Action Section    |                | Verific                             | ation                                   | Approval  | Approval     |
| DATE                                  | JILI                   | Section A | Initial<br>Chief Eng | Action Description Chief Eng | Sign 8<br>Date | Section                             |   | Chief Eng | QC Inspector |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |
|                                       |                        |           |                      |                              |                |                                     |   | ·         |              |
|                                       |                        |           |                      |                              |                |                                     | *************************************** |           |              |
|                                       |                        |           |                      |                              |                |                                     |   |           |              |

3

Monday, August 30, 2010 2:37:05 PM

Work Order ID: 61622 Parent Item: D206-642-411BL Parent Item Name: Skidtube LH, Blue Start Date: 9/13/2010 **Required Date: 9/28/2010** Required Qty: 1.00 Start Qty: 1.00 . D2935 Manufactured No Each 30.0000 Saddle Spacer Location Loc Qty Loc Code ST028 30 30 D2938-1 Manufactured No Each 3.0000 **1111** 3 6/578 Saddle LH Out, 206 Location Loc Qty Loc Code ST421 44554 53331 ST428A 60905 att: blue D2939-1 Manufactured Each 3.0000 Saddle LH In, 206 **Location** Loc Qty Loc Code ST421 43188 53333 ST428A 58534

att: blue

| W/O:        |      |                   | W                                  | ORK ORDER CHANG              | ES             |           |          |                               |                          |
|-------------|------|-------------------|------------------------------------|------------------------------|----------------|-----------|----------|-------------------------------|--------------------------|
| DATE        | STEP | PRO               | OCEDURE CHA                        | NGE                          | Ву             | Date      | Qty      | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|             |      |                   |                                    |                              |                |           |          | •                             |                          |
|             |      |                   |                                    |                              |                | 3         |          |                               |                          |
| <del></del> |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      | PAR #:            |                                    |                              |                |           |          |                               |                          |
| Resolution: |      |                   | Disposition: QA: N/C Closed: Date: |                              |                |           |          |                               |                          |
| NCR:        |      |                   | WORK ORD                           | ER NON-CONFORMA              | NCE (NCR       | )         |          |                               |                          |
| DATE        | STEP | Description of NC |                                    | on B                         | Veriticatio    |           | Approval | Approval                      |                          |
|             | 0.2. | STEP Section A    | Initial<br>Chief Eng               | Action Description Chief Eng | Sign &<br>Date | Section C |          | Chief Eng                     | QC Inspector             |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |
|             |      |                   |                                    |                              |                |           |          |                               |                          |

3

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Work Order ID: 61622

Parent Item:

D206-642-411BL

Parent Item Name: Skidtube LH, Blue



Start Date: 9/13/2010

**Required Date: 9/28/2010** 

Start Oty: 1.00

Required Oty: 1.00

-D3407-043

Manufactured

Manufactured

No

No

Each 25.0000

Tow Ring

att: blue

| <b>Location</b> | Loc Qty | Loc Code |
|-----------------|---------|----------|
| ST464           | 25      |          |
| 42211           | 1       |          |
| 43308           | 1       |          |
| 50387           | 15      |          |
| 53351           | 8       |          |
| •               |         |          |

Each

42.0000

D3413-1

| Ring |
|------|

| Location | Loc Qty |
|----------|---------|
| ST473    | 42      |
| 51586    | 1       |
| _53446   | 19      |
| 61322    | 22      |

Loc Code

att: blue

Washer

No Manufactured

35.0000 Each



Location Loc Oty Loc Code ST058 35 35 54692

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**Shop Packet Print** 

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| W/O:                                  |      |                                | WC                                      | RK ORDER CHANC | GES      |         |                             |                               | •                        |
|---------------------------------------|------|--------------------------------|---|----------------|----------|---------|-----------------------------|-------------------------------|--------------------------|
| DATE STEP                             |      | PRO                            | OCEDURE CHAI                            | NGE            | Ву       | Date    | Qty                         | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
|                                       |      |                                |   |                |          |         |                             | :                             |                          |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
| Part No                               | :    | PAR #:                         | Fault Cate                              | gory:          | NCR: Ye  | s No DO | QA:                         | Date: _                       |                          |
|                                       | Re   | esolution:                     | Disposition: QA: N/C Clo                |                |          |         |                             | Date: _                       |                          |
| NCR:                                  |      |                                | WORK ORD                                | R NON-CONFORM  | ANCE (NO | CR)     |                             |                               |                          |
| DATE                                  | STEP | Description of NC<br>Section A | Corrective Action Initial Action Descri |                |          |         | fication Approval Chief Eng |                               | Approval QC Inspector    |
|                                       |      | GCCIONA                        | Chief Eng                               | Chief Eng      | Da       |         | ouon C                      | Chief Eng                     | QC inspector             |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
|                                       |      |                                |   |                |          |         |                             |                               |                          |
| · · · · · · · · · · · · · · · · · · · |      |                                |   |                |          |         |                             |                               |                          |
|                                       |      |                                | ·                                       |                |          |         |                             |                               |                          |
|                                       |      |                                |   |                |          |         |                             |                               |                          |

| Pic | klis | st I | Pri | nt |
|-----|------|------|-----|----|
|     |      |      |     |    |

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Work Order ID: 61622 Parent Item: D206-642-411BL Parent Item Name: Skidtube LH, Blue **Start Date: 9/13/2010 Required Date: 9/28/2010** Required Qty: 1.00 Start Qty: 1.00 D3457-1 Manufactured No 37.0000 Each Washer Location Loc Qty Loc Code FG 10 32409 10 ST059 27 45913 52981 26 MS21042L3 Purchased No 2,174.000 Each Location Loc Oty Loc Code ST300 2174 114523 115 114718 59 114784 2000 MS21042L4 Purchased No Each 2,535.000 12 Location Loc Oty Loc Code ST300 2535 112314 12

68

28

16

491

1920

113422

114523

114718

114784

115108

|          | -         |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|----------|-----------|-------------------|-----------------------------|------------------------------|-------------------|------|-----------|--------------|-------------------------------|--------------------------|--|--|
| W/O:     |           |                   | WC                          | RK ORDER CHANG               | ES                |      |           | · <b>-</b>   |                               |                          |  |  |
| DATE     | STEP      | PRO               | OCEDURE CHAI                | NGE                          | Ву                | D    | ate       | Ωty          | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               | }                        |  |  |
|          |           |                   |                             |                              |                   | -    |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
| Part No: |           | PAR #:            | Fault Cate                  | gory:                        | NCR: Ye           | s No | DQA:      |              | Date:                         |                          |  |  |
|          |           |                   |                             | Disposition: Q               |                   |      |           |              |                               |                          |  |  |
| NCR:     |           | ,                 | WORK ORD                    | ER NON-CONFORMA              | NCE (N            | CR)  |           |              |                               |                          |  |  |
| DATE     | STEP      | Description of NC | Corrective Action Section B |                              |                   | i    |           | Verification |                               | Approval                 |  |  |
|          | Section A |                   | Initial<br>Chief Eng        | Action Description Chief Eng | on Sign &<br>Date |      | Section C |              | Approval<br>Chief Eng         | QC Inspector             |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               | l                        |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           | -            |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               |                          |  |  |
|          |           |                   |                             |                              |                   |      |           |              |                               | .,                       |  |  |
|          | 1 1       |                   | 1 1                         |                              | Ì                 | 1    |           |              |                               | l                        |  |  |

#### Picklist Print

Monday, August 30, 2010 2:37:05 PM

Work Order ID: 61622

Parent Item:

D206-642-411BL

Parent Item Name: Skidtube LH, Blue



**Start Date:** 9/13/2010

**Required Date:** 9/28/2010

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Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

929.0000

1 7 

| <b>Location</b> | Loc Qty | Loc Code |  |
|-----------------|---------|----------|--|
| FG              | 40      |          |  |
| 104603          | 40      |          |  |
| ST301           | 889     |          |  |
| 112492          | 25      |          |  |
| 113069          | 8       |          |  |
| 114181          | 29      |          |  |
| 114348          | 27      |          |  |
| 114523          | 500     |          |  |
| 114784          | 300     |          |  |

|             | •    |                   |  |                 |              |                               |        |                               |                          |  |
|-------------|------|-------------------|--|-----------------|--------------|-------------------------------|--------|-------------------------------|--------------------------|--|
| W/O:        |      |                   | WO   | RK ORDER CHANG  | ES           |                               |        |                               |                          |  |
| DATE        | STEP | PR                | OCEDURE CHAI                                   | NGE             | Ву           | Date                          | Qty    | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |
|             |      | •                 |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
| Part No:PAR |      | PAR #:            | Fault Categ                                    | jory:           | _ NCR: Yes   | No <b>DQA</b> : <b>Date</b> : |        |                               |                          |  |
| Resolution: |      |                   | Disposition                                    | :               | _ QA: N/C (  | C Closed: Date:               |        |                               |                          |  |
| NCR:        |      |                   | WORK ORDE                                      | ER NON-CONFORMA | ANCE (NC     | R)                            |        |                               |                          |  |
| DATE        | STEP | Description of NC | Corrective Action Section                      |                 |              | Verific                       | cation | Approval<br>Chief Eng         | Approval<br>QC Inspector |  |
|             | J.L. | Section A         | Initial Action Description Chief Eng Chief Eng |                 | Sign<br>Date | &   Sect                      | ion C  |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |
|             |      |                   |  |                 |              |                               |        |                               |                          |  |

#### DART AEROSPACE USA, INC.



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#### 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES 4.6

| ltem        | Qty  | Qty<br>-412  | Qty<br>-441                                      | Qty<br>-447  | Qty<br>-013  | Part Number                | Description  |
|-------------|--|--------------|--|--------------|--|----------------------------|--|
|             | J X  |              |  |              |  | D206-642-411               | SKIDTUBE INSTALLATION, LH  |
|             | <del>                                     </del> | Х            |  |              |  | D206-642-412               | SKIDTUBE INSTALLATION, RH  |
| <b></b> -   | 1  | 1            | X  |              |  | D206-642-441               | SKIDTUBE   |
| <del></del> |  |              |  | х            |  | D206-642-447               | WEARSHOE KIT (REPLACES -443)   |
| <b></b>     | 1  | 1            |  |              | X  | D206-648-013 =             | GROUND HANDLING KIT  |
|             |  |              |  |              |  |                            |  |
| 1           |  |              | 1  |              |  | D2650-7                    | SKIDTUBE ASSEMBLY  |
| 2A          | Ι  |              | 22   |              |  | D2651-1                    | * PLUG (1)   |
| _2B         |  |              | 22   |              |  | D2651-3                    | * O-RING <sup>(1)</sup> * AFT CAP <sup>(1)</sup>                           |
| 3           |  |              | 1  |              |  | D2646                      | *SCREW (1)   |
| 4           | <del></del>                                      |              | 2  |              |  | MS27039-1-08<br>AN960JD10L | *WASHER (f)  |
| 5           |  |              | 2  | <u> </u>     |  | WAGOODIOC                  |  |
| 6           | 1  |              |  |              | <b></b>  | D2932-1 &                  | SADDLE, FWD OUT, LH  |
| 6           | +-:  | 1            |  | <u> </u>     |  | D2932-2                    | SADDLE, FWD OUT, RH  |
| 7           | 1  | <u> </u>     |  |              | <u> </u>   | D2933-1                    | SADDLE, FWD IN, LH   |
| 7           | <del>                                     </del> | 1            |  |              |  | D2933-2                    | SADDLE, FWD IN, RH   |
| 8           | 1  |              | i  | i "          |  | D2938-1                    | SADDLE, AFT OUT, LH  |
| 8           | <del>                                     </del> | 1            |  | F 4 3        |  | D2938-2                    | SADDLE, AFT OUT, RH  |
| 9           | 1  | l            | Ι  | 1            |  | D2939-1                    | SADDLE, AFT IN, LH   |
| 9           |  | 1            |  |              |  | D2939-2                    | SADDLE, AFT IN, RH   |
| 10          | 8  | 8            |  |              |  | AN3-41A                    | BOLT   |
| 11          | 16   | 16           |  |              |  | D2652 -                    | BUSHING  |
| 12A         | 4 8  | 8            |  |              |  | MS21042-31                 | NUT (OR MS21042L3)   |
| 12B         | 8  | 8            |  |              |  | AN960JD10*                 | WASHER (2)   |
| 13          | 4  | 4            |  |              |  | AN5-11A (OR AN5-12A)       | * BOLT (2)   |
| 14          | 4  | 4            |  |              |  | AN5-11A (OR AN5-13A)       | √* BOLT <sup>(2)</sup>   |
| 15          | 8  | 8            |  |              |  | AN960JD516                 | WASHER   |
| 16          | 12   | 12           |  | <u> </u>     |  | AN4-6A **-                 | BOLT<br>WASHER   |
| 17          | . 24   | 24           |  | <u> </u>     | ļ  | AN960JD416                 | NUT (OR MS21042L4)   |
| 18          | 12   | 12           |  | <b></b>      | ļ  | MS21042-4 /*               |  |
| 20A         |  |              | 6  | 6            | <del>                                       </del> | D3537-1                    | WEARPAD (REPLACES D2648-3)   |
| 21A         |  |              | 1  | 1            | <b></b>  | D3537-3                    | WEARPAD (REPLACES D3429-1)   |
| 22A         | <del> </del>                                     | <del> </del> | 1  | 1            | · · · · ·  | D3535-15                   | WEARSHOE (REPLACES D2656-15)   |
| 22B         | -  |              | 1  | 1 1          |  | D3536-15                   | GASKET   |
| 23A         | <del> </del>                                     | <del> </del> | 1  | 1            | -  | D3535-23                   | WEARSHOE (REPLACES D2656-23)   |
| 23B         | <del>                                     </del> |              | 1  | 1            |  | D3536-23                   | GASKET   |
| 24A         |  | · · · · ·    | 1  | 1            |  | D3535-37                   | WEARSHOE (REPLACES D2656-37)   |
| 24B         |  |              | 1  | 1            |  | D3536-37                   | GASKET   |
| 26A         |  |              | 60   | 60           |  | MS27039C1-08               | SCREW  |
| 26B         |  |              | 60_  | 60           | <u> </u>   | AN960JD10L                 | WASHER   |
| 26C         |  |              | 60   |              |  | ALS7-1032-130              | *INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30          | · 1  | 1            |  | 1            | <b> </b>   | D3407-043                  | TOW RING ASSEMBLY (REPLACES D2968-043)                                     |
| 31          | 1  | 1            | 1  | 1            |  | D3456-1                    | WASHER   |
| 32          | 1-1-   | 1            | <b>†</b>   | 1            | 1  | D3457-1                    | WASHER   |
| 33          | 1 1  | 1            | t  | 1            |  | MS21043-4                  | NUT  |
| L           | <u> </u>   |              | <u> </u>   |              |  |                            |  |
| 34          | 1  | 1            |  | <u> </u>     | <u> </u>   | AN4C5A                     | BOLT   |
| 35          | 1  | 1_1_         | <u> </u>   | <del> </del> | <del></del>  | AN960C416                  | WASHER RING (REPLACES D2655)   |
| 36          | 1 1  | 1 1          | <del> </del>                                     | <del> </del> | <del> </del>                                       | D3413-1 /                  | KING (KEPLACES D2033)  |
| <u></u>     | + + + -  | 10           | +  | +            |  | D2712 /s                   | SET SCREW  |
| 37          | 10   | 2            | <del> </del>                                     | +            | +  | D2934 P                    | SADDLE SPACER  |
| 38          |  | 2            | +  | <del></del>  | <del>                                     </del>   | D2935 /                    | SADDLE SPACER  |
| 39          | - 2  | <del> </del> | <del> </del>                                     | +            | +  |                            |  |
|             |  | 1            |  |              |  |                            | L  |
| 40          |  | <del> </del> | <del>                                     </del> |              | 2  | D3414-041                  | LUG ASSEMBLY (REPLACES D2659)  |
| 40          |  |              |  |              | 2  | D3414-041<br>AN3C37A       | BOLT   |
| 41          |  |              |  |              |  |                            | BOLT<br>BUSHING  |
|             |  |              |  |              | 4  | AN3C37A                    | BOLT   |

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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